Table of contents

I General Aspects 1

1 Introduction 3

2 Modelling and simulation in the pulp and paper industry – what have we achieved today? 5

3 Importance of modelling and simulation in view of the Technology Platform – visions for 2030 15

II Approaches and Tools 25

4 Dynamic validation of chemical reaction process models 27

5 Optimal quality measurement schedule for a paper machine 37

6 Nalco Approach System Simulator (NASS) – a new method to analyze and optimize the papermaking process 45

7 Data driven process modelling 53

8 Practical examples of soft sensors in pulp and paper mills 59

9 Process automation in view of a holistic production optimisation 67

III Modelling Cases 75

10 Control of pH and calcium chemistry with multiphase modelling 77

11 Modelling of component flows during stratified forming – aspects on retention and layer purity 89

12 Combination of statistical and physical models for model based control and decision support in the pulp and paper industry 101

13 Tracking the origin of a foaming problem in the wet end by process measurements and data analysis 113

14 Managing discontinuities in paper production 121

15 Wet end multivariate optimisation 133

IV Model Predictive Control 143

16 MPC-based control in papermaking 145

17 Model-based predictive adaptive control of pulp and paper mill processes 157

18 Advanced process control in paper machines by utilizing adaptive virtual sensors – increased productivity through in-spec. quality properties provided by Voith OnV VirtualSensors technology 171

19 Improved wet end stability and performance using multivariable model predictive control and optimisation 181